SMT-BD1

digital drive for AC sinusoidal synchronous motors
WARNING

This is a general manual describing a series of servo amplifiers having output capability suitable for driving AC brushless sinusoidal servo motors. This manual may be used in conjunction with appropriate and referenced drawings pertaining to the various specific models.

Instructions for storage, use after storage, commissioning as well as all technical details require the MANDATORY reading of the manual before getting the amplifiers operational.

Maintenance procedures should be attempted only by highly skilled technicians having good knowledge of electronics and servo systems with variable speed (EN 60204-1 standard) and using proper test equipment.

The conformity with the standards and the "CE" approval is only valid if the items are installed according to the recommendations of the amplifier manuals. Connections are the user's responsibility if recommendations and drawings requirements are not met.

Any contact with electrical parts, even after power down, may involve physical damage. Wait for at least 5 minutes after power down before handling the amplifiers (a residual voltage of several hundreds of volts may remain during a few minutes).

ESD INFORMATION (ElectroStatic Discharge)

INFRANOR amplifiers are conceived to be best protected against electrostatic discharges. However, some components are particularly sensitive and may be damaged if the amplifiers are not properly stored and handled.

STORAGE
- The amplifiers must be stored in their original package.
- When taken out of their package, they must be stored positioned on one of their flat metal surfaces and on a dissipating or electrostatically neutral support.
- Avoid any contact between the amplifier connectors and material with electrostatic potential (plastic film, polyester, carpet...).

HANDLING
- If no protection equipment is available (dissipating shoes or bracelets), the amplifiers must be handled via their metal housing.
- Never get in contact with the connectors

ELIMINATION

In order to comply with the 2002/96/EC directive of the European Parliament and of the Council of 27 January 2003 on waste electrical and electronic equipment (WEEE), all INFRANOR devices have got a sticker symbolizing a crossed-out wheel dustbin as shown in Appendix IV of the 2002/96/EC Directive.

This symbol indicates that INFRANOR devices must be eliminated by selective disposal and not with standard waste.

INFRANOR does not assume any responsibility for any physical or material damage due to improper handling or wrong descriptions of the ordered items.

Any intervention on the items, which is not specified in the manual, will immediately cancel the warranty.

Infranor reserves the right to change any information contained in this manual without notice.

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Chapter 1 - General description

1- INTRODUCTION

Series SMT-BD1 digital servo modules are PWM servo amplifiers that provide speed control for AC sinusoidal motors (brushless) with transmitter resolver.

The pluggable SMT-BD1 system is available as a single-axis block version or as a multi-axis version that can receive up to seven axes in a standard 19" rack including the power supply.

* The basic amplifier module SMT-BD1 / a or b provides the speed control for AC synchronous motors with +/- 10 V analog speed input command.

* The SMT-BD1 / c version with its specific option board allows the direct position control of the motor by means of an incremental position input command of the type "Pulse and Direction for stepping motors emulation applications".

* The SMT-BD1 / d version with its specific option board allows the direct position control of the motor by means of an incremental encoder position input command for electronic gearing applications.

* The SMT-BD1 / e version with its specific option board allows the tension control of a material (thread or film) by means of an analog tension sensor for winding/unwinding applications.

* The SMT-BD1 / f version with its specific option board allows the positioning of a spindle motor axis for tool exchanges, according to four programmable positions over one revolution.

* The SMT-BD1 / g version with its specific option board allows the product registration for conveyor applications.

The parameter setting software BPCW, which is IBM-PC compatible with the operating system WINDOWS®, allows the display of all amplifier parameters as well as their easy modification.

2 - CONFORMITY WITH EUROPEAN STANDARDS: "CE" APPROVAL

2.1 - GENERAL DESCRIPTION

The SMT-BD1 amplifiers have their own DC/DC converter to provide appropriate logic voltage to the modules. This power supply can use, as a source, either the bus power voltage of 310 V DC or an auxiliary power supply which is necessary particularly when the position output information needs to be saved.

Each module is packaged as a 6 U "double Eurocard":

- one power board with IGBT transistors
- one logic board with DSP (Digital Signal Processing).

The SMT-BD1 amplifier directly controls the motor torque and speed by means of the information provided by a transmitter resolver sensor.

The motor speed or torque input command is an analog command (± 10 V). The motor position is available as two channels A and B in quadrature, and one or several marker pulse(s) per revolution. The number of points per revolution is programmable. The errors are displayed on the amplifier front panel.

All control parameters are programmable by means of a serial link and saved in a single EEPROM memory. The auto-configuration and auto-tuning functions allow an easy and quick commissioning of the amplifier.

The basic software BPCW, which is IBM-PC compatible with the operating system WINDOWS®, allows the clear display and easy modification of all amplifier parameters. The extended versions of the BPCW software include the digital oscilloscope function as well as some other special functions.
2.2 - REFERENCE TO THE STANDARDS

The 220 VAC version of the SMT-BD1 amplifiers operating in the BF rack, which is equipped with the mains filter BF-35 or 70, has been approved for its conformity with the Electromagnetic Compatibility standards:

- EN 55011, Group 1, Class A regarding the conducted and radiated radioelectric disturbances,
- CEI 801 - 2 - 3 - 4 regarding the immunity.

The 400 VAC version of the SMT-BD1 amplifiers operating in the BF-400 rack, which is equipped with the mains filter F400-35 or 70, has been approved for its conformity with the Electromagnetic Compatibility standards:

- EN 55011, Group 1, Class A regarding the conducted and radiated radioelectric disturbances,
- CEI 801 - 2 - 3 - 4 regarding the immunity.

The results and test conditions of the LCIE (Laboratoires Central des Industries Electriques), which is approved by the European Community, are referenced with the n° 416040 - 416041 - 416042 - 416043.

The results of the tests made according to the Low Voltage directive are referenced in the LCIE report n° 413777.

Standard to be applied to the electrical equipments of industrial machines: EN 60204.1.

2.3 - AFFIXING OF THE "CE" MARK

The "CE” mark has been affixed since 1995.

3 - OTHER DOCUMENTS FOR THE AMPLIFIER COMMISSIONING

- Single-axis racks SMT-BM 20 A – BMM 05 F – BMM 05 AF.
- BF rack for multiaxis applications.
Chapter 2 - Specifications

1 - TECHNICAL SPECIFICATIONS

Operating voltage  
DC bus 310 VDC (270 V < DC bus < 340 VDC max.)

Auxiliary supply voltage  
310 VDC (200 V < Uaux < 340 VDC max.)

Motor terminal to terminal output voltage  
200 Vrms for DC bus 310 VDC

Output currents for the Fusing mode of the \(i^2t\) protection (see Chapter 8, part 3.3)

<table>
<thead>
<tr>
<th>AMPLIFIER TYPE</th>
<th>U rated (Vrms)</th>
<th>Imax (Arms) 1 s</th>
<th>Max. authorized rated current (Arms) of the amplifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>SMT-BD1-220/04</td>
<td>240</td>
<td>4.4</td>
<td>2</td>
</tr>
<tr>
<td>SMT-BD1-220/08</td>
<td>240</td>
<td>8.8</td>
<td>4</td>
</tr>
<tr>
<td>SMT-BD1-220/12</td>
<td>240</td>
<td>13.8</td>
<td>6</td>
</tr>
<tr>
<td>SMT-BD1-220/17</td>
<td>240</td>
<td>17.7</td>
<td>8.5</td>
</tr>
<tr>
<td>SMT-BD1-220/30</td>
<td>240</td>
<td>30.8</td>
<td>10, 12, 15</td>
</tr>
<tr>
<td>SMT-BD1-220/30r</td>
<td>240</td>
<td>30.8</td>
<td>10, 15</td>
</tr>
<tr>
<td>SMT-BD1-220/45</td>
<td>240</td>
<td>48.6</td>
<td>10, 15, 20</td>
</tr>
<tr>
<td>SMT-BD1-220/45r</td>
<td>240</td>
<td>48.6</td>
<td>10, 20, 23</td>
</tr>
<tr>
<td>SMT-BD1-220/60</td>
<td>240</td>
<td>61</td>
<td>10, 19, 25</td>
</tr>
<tr>
<td>SMT-BD1-220/60r</td>
<td>240</td>
<td>61</td>
<td>12, 26, 30</td>
</tr>
<tr>
<td>SMT-BD1-220/70</td>
<td>240</td>
<td>70</td>
<td>25, 30, 35</td>
</tr>
<tr>
<td>SMT-BD1-220/100</td>
<td>240</td>
<td>100</td>
<td>25, 30, 35</td>
</tr>
</tbody>
</table>

Output currents for the Limiting mode of the \(i^2t\) protection (see Chapter 8, part 3.3)

<table>
<thead>
<tr>
<th>AMPLIFIER TYPE</th>
<th>U rated (Vrms)</th>
<th>Imax (Arms) 1 s</th>
<th>Max. authorized continuous current (Arms) of the amplifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>SMT-BD1-220/04</td>
<td>240</td>
<td>4.4</td>
<td>2</td>
</tr>
<tr>
<td>SMT-BD1-220/08</td>
<td>240</td>
<td>8.8</td>
<td>4</td>
</tr>
<tr>
<td>SMT-BD1-220/12</td>
<td>240</td>
<td>13.8</td>
<td>6</td>
</tr>
<tr>
<td>SMT-BD1-220/17</td>
<td>240</td>
<td>17.7</td>
<td>8.5</td>
</tr>
<tr>
<td>SMT-BD1-220/30</td>
<td>240</td>
<td>30.8</td>
<td>10, 15, 12, 15</td>
</tr>
<tr>
<td>SMT-BD1-220/30r</td>
<td>240</td>
<td>30.8</td>
<td>10, 15</td>
</tr>
<tr>
<td>SMT-BD1-220/45</td>
<td>240</td>
<td>48.6</td>
<td>10, 15, 20, 18</td>
</tr>
<tr>
<td>SMT-BD1-220/45r</td>
<td>240</td>
<td>48.6</td>
<td>10, 20, 23, 18</td>
</tr>
<tr>
<td>SMT-BD1-220/60</td>
<td>240</td>
<td>61</td>
<td>10, 19, 25, 17</td>
</tr>
<tr>
<td>SMT-BD1-220/60r</td>
<td>240</td>
<td>61</td>
<td>12, 26, 30, 17</td>
</tr>
<tr>
<td>SMT-BD1-220/70</td>
<td>240</td>
<td>70</td>
<td>17, 30, 35, 17</td>
</tr>
<tr>
<td>SMT-BD1-220/100</td>
<td>240</td>
<td>100</td>
<td>25, 30, 35, 17</td>
</tr>
</tbody>
</table>

* Maximum ambient temperature = +40°C, fan 1 = 56 l/s, fan 2 = 90 l/s

Note: The SMT-BD1-X/Xr amplifier types are equipped with an additional heatsink in order to improve the heat dissipation and increase their rated current. The width of these amplifier types is then 18 TE instead of 12 TE.

Switching frequency PWM  
10 KHz

Minimum inductance between phases  
1 mH

Current regulator (PI)  
adjusted to motor

Current loop bandwidth  
Cut-off frequency for 45° phase shift:  
> 1 KHz

Internal current limitation  
Imax: 20 % to 100 % and I rated: 20 % to 50 %  
Imax duration = 1 second

External current limitation  
0 to 10 V (resolution = 12 bits)  
100 to 0 % of the internal Imax limitation

Analog speed input command  
±10 V, standard resolution = 12 bits and 16 bits in option
Motor accel/decel ramp range
From 0 to 30 s between zero speed and max. speed

Speed regulator P, PI or PI²
Sampling period = 0.5 ms
Anti-wind-up system of the integrator
Antiresonance filter
Adjustable digital gains

Speed loop bandwidth
Cut-off frequency for 45° phase shift
Selective: 50 Hz, 75 Hz or 100 Hz

Max. motor speed
Adjustable from 100 rpm to 14000 rpm

Speed range
1: 2048 with 12 bits input command
1: 32768 with 16 bits input command

Encoder position output (*)
Two A and B channels in quadrature with n marker pulse(s) per revolution.
RS422 line driver
Programmable resolution:
max. 8192 ppr up to 900 rpm
max. 4096 ppr up to 3600 rpm
max. 1024 ppr up to 14000 rpm
Accuracy: 8 arc minutes + 1/4 point
(2 arc minutes + 1/4 point on special request)

(*) The total position accuracy must take into account the accuracy of the resolver used.

Analog outputs (test points)
Speed input command (CV): ±10 V for ± max. speed
Speed monitor (GT): ±8 V for ±14000 rpm,
linearity: 10 %
Current input command (I DC): ±10 V for amplifier current rating,
DAC OUT 1: 8 bits resolution
Current monitor (I mon.): ±10 V for amplifier current rating,
DAC OUT 2: 8 bits resolution

Logic inputs
Enable / Disable: ENABLE
Limit switch +: FC+
Limit switch -: FC-
Current command: CI
Zero speed input command: CV0
Reset: RAZ

Logic outputs
Relay contact Umax = 50 V,
I max = 100 mA, P max = 10 W
"Amp ready": closed if amplifier OK, open if fault
"Power ready": closed if power OK, open if fault
IDYN signal: open if I²t threshold is reached

Error display
LED on front panel and diagnostic by serial link

Motor and application parameter setting
Serial link RS232 (standard) or RS422 (option)

Automatic functions
(AUTOPHASING)
Amplifier adjustment to the motor
Automatic regulator tuning (AUTOTUNING)
Offset compensation on analog input CV

Conformity with the standards: CE approval
Compatibility:
with multiaxis power supply configuration
BF rack and mains filter BF 35 or 70,
or SMT-BM20A single-axis rack and filters
FN 612-20/06, FN 356-16/06 or BF 35
"360°” shields; equipotentiality according to the wiring rules.

Standards regarding the Electromagnetic
- Immunity: CEI standards 801-2 - 3 - 4
- Conducted and radiated disturbances: EN 55011,
  Group 1, class A
- Electrical standards for industrial machines:
  - EN 60204.1: - Insulator: 1500 VAC/1 min.
  - Leakage current > 3 mA (EMI filters)
Temperature
- storage - 20°C to +70°C
- operation 5°C to +40°C

From 40°C on, the rated currents must be reduced
of 3 %/°C.
Max. temperature: 50°C

Altitude
1000 m

Moisture
< 50 % at 40°C and < 90 % at 20°C:
(EN 60204.1 standard)

Cooling
Natural convection or forced air, according to the
rated current (see current table)

2 - BLOCK DIAGRAM
# 3 - MAIN PROTECTION

## 3.1 - DISPLAYED PROTECTIONS

<table>
<thead>
<tr>
<th>PROTECTION</th>
<th>ERROR DISPLAY</th>
<th>LED*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amplifier rated current overload (see Chapter 8, part 3.3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- blinking display = Idyn signal ($i^2t$ threshold is reached)</td>
<td>$i^2 t$</td>
<td></td>
</tr>
<tr>
<td>- continuous display = amplifier inhibited ($i^2t$ fault)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Resolver cable interruption</td>
<td>Resolver</td>
<td></td>
</tr>
<tr>
<td>Power stage failure:</td>
<td>Power stage</td>
<td></td>
</tr>
<tr>
<td>- power supply overvoltage</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- internal switch protection</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- short-circuit between phases</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- amplifier overtemperature for 4A to 60 A current ratings</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Resolver converter failure</td>
<td>R. D. C</td>
<td></td>
</tr>
<tr>
<td>Amplifier overtemperature for 70A and 100 A current ratings</td>
<td>°C Amp</td>
<td></td>
</tr>
<tr>
<td>Power supply undervoltage</td>
<td>Undervolt.</td>
<td></td>
</tr>
<tr>
<td>Motor overtemperature</td>
<td>°C Motor</td>
<td></td>
</tr>
<tr>
<td>Fault of the amplifier parameter storage</td>
<td>EEPROM</td>
<td></td>
</tr>
<tr>
<td>Amplifier automatic procedure:</td>
<td>Busy</td>
<td></td>
</tr>
<tr>
<td>- blinking display = procedure operating</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- continuous display = operating error</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

M : LED is unlit  ● : LED is lit.

All these faults are memory stored in the amplifier except for the fault "Undervolt."

The reset of a stored fault can be made:
- by means of the RESET function in the BPCW software
- via the fault RESET input (pin 13 of the X4 connector)
- by switching off the amplifier power supply.

## 3.2 - FUSE PROTECTION

F1 : Control of the average DC current of the power board supply (see chapter 8).
F2 : Control of the average DC current of the logic board supply (see chapter 8).

<table>
<thead>
<tr>
<th>AMPLIFIER TYPE</th>
<th>F1 Power</th>
<th>F2 Logic</th>
</tr>
</thead>
<tbody>
<tr>
<td>SMTBD1-220/04 to 12</td>
<td>10 AT</td>
<td>1 A</td>
</tr>
<tr>
<td>SMTBD1-220/17 and 30</td>
<td>15 AT</td>
<td>1 A</td>
</tr>
<tr>
<td>SMTBD1-220/45</td>
<td>20 AT</td>
<td>1 A</td>
</tr>
<tr>
<td>SMTBD1-220/60</td>
<td>20 AT</td>
<td>1 A</td>
</tr>
<tr>
<td>SMTBD1-220/70</td>
<td>-</td>
<td>1 A</td>
</tr>
<tr>
<td>SMTBD1-220/100</td>
<td>-</td>
<td>1 A</td>
</tr>
</tbody>
</table>
Chapter 3 - Inputs-Outputs

1 - CONNECTORS LOCATION

1.1 - RACK CONNECTORS

See manuals pertaining to the SMT-BM 20 A - BMM 05 F – BMM 05 AF single-axis racks and the BF rack.

1.2 - AMPLIFIER CONNECTORS

<table>
<thead>
<tr>
<th>PIN</th>
<th>FUNCTION</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TC (pin H sensor connector)</td>
<td>If thermal switch connected to X1</td>
</tr>
<tr>
<td>6</td>
<td>Shield connection</td>
<td>If no “360°” connection on the connector</td>
</tr>
<tr>
<td>2</td>
<td>TC (pin I sensor connector)</td>
<td>If thermal switch connected to X1</td>
</tr>
<tr>
<td>7</td>
<td>S1 (pin C sensor connector)</td>
<td>MAVILOR motor</td>
</tr>
<tr>
<td>3</td>
<td>S3 (pin D sensor connector)</td>
<td>MAVILOR motor</td>
</tr>
<tr>
<td>8</td>
<td>S4 (pin B sensor connector)</td>
<td>MAVILOR motor</td>
</tr>
<tr>
<td>4</td>
<td>S2 (pin A sensor connector)</td>
<td>MAVILOR motor</td>
</tr>
<tr>
<td>9</td>
<td>R2 (pin F sensor connector)</td>
<td>MAVILOR motor</td>
</tr>
<tr>
<td>5</td>
<td>R1 (pin E sensor connector)</td>
<td>MAVILOR motor</td>
</tr>
</tbody>
</table>

For resolver connections other than those of MAVILOR motors in standard version, please see resolver wiring table in Chapter 8 (Appendix), part 2.
3 - X2 POSITION CONNECTOR (Sub D 25 pins female)

<table>
<thead>
<tr>
<th>PIN</th>
<th>FUNCTION</th>
<th>I / O</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Marker Z/</td>
<td>O</td>
<td>Differential output of the encoder marker pulse (5 V, 20 mA max.)</td>
</tr>
<tr>
<td>2</td>
<td>Marker Z</td>
<td>O</td>
<td>Differential output of the encoder marker pulse</td>
</tr>
<tr>
<td>3</td>
<td>Channel A/</td>
<td>O</td>
<td>Differential output of the encoder channel A/ (5 V, 20 mA max.)</td>
</tr>
<tr>
<td>4</td>
<td>Channel A</td>
<td>O</td>
<td>Differential output of the encoder channel A</td>
</tr>
<tr>
<td>5</td>
<td>Channel B/</td>
<td>O</td>
<td>Differential output of the encoder channel B/ (5 V, 20 mA max.)</td>
</tr>
<tr>
<td>6</td>
<td>Channel B</td>
<td>O</td>
<td>Differential output of the encoder channel B</td>
</tr>
<tr>
<td>7</td>
<td>0 V</td>
<td>O</td>
<td></td>
</tr>
<tr>
<td>8 and 9</td>
<td>reserved</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10 and 11</td>
<td>0 V</td>
<td>O</td>
<td></td>
</tr>
<tr>
<td>12,13,14</td>
<td>reserved</td>
<td></td>
<td></td>
</tr>
<tr>
<td>15,16,17</td>
<td>reserved</td>
<td></td>
<td></td>
</tr>
<tr>
<td>18 and 19</td>
<td>reserved</td>
<td></td>
<td></td>
</tr>
<tr>
<td>20,21,22</td>
<td>reserved</td>
<td></td>
<td></td>
</tr>
<tr>
<td>23,24</td>
<td>reserved</td>
<td></td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>0 V</td>
<td>O</td>
<td></td>
</tr>
</tbody>
</table>

Recommended receiver: 26LS32.

4 - X3 TEST CONNECTOR

<table>
<thead>
<tr>
<th>PIN - 6</th>
<th>FUNCTION</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 6</td>
<td>0 Volt</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Current input command I DC</td>
<td>± 10 V; resolution: 8 bits, linearity: 2 % (DAC out 1)*</td>
</tr>
<tr>
<td>3</td>
<td>Speed input command CV</td>
<td>± 10 V for ± max. speed</td>
</tr>
<tr>
<td>4</td>
<td>Speed monitor GT</td>
<td>± 8 V for ± 14000 rpm</td>
</tr>
<tr>
<td>5</td>
<td>Current monitor I mes</td>
<td>± 10 V; resolution: 8 bits, linearity: 2 % (DAC out 2)*</td>
</tr>
</tbody>
</table>

* 10 V for amplifier current rating

Linearity = 10 % for logic board type 01612A, 01612B or 01612C.
# 5 - X4 INPUT - OUTPUT COMMAND CONNECTOR (Sub D 25 pins male)

<table>
<thead>
<tr>
<th>Pin</th>
<th>Function</th>
<th>I / O</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Limit switch +</td>
<td>I</td>
<td>Positive or negative logic (see Chapter 8, part 4)</td>
</tr>
<tr>
<td>14</td>
<td>Limit switch -</td>
<td>I</td>
<td>Positive or negative logic (see Chapter 8, part 4)</td>
</tr>
<tr>
<td>24</td>
<td>0 Volt of limit switch</td>
<td>I</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>ENABLE</td>
<td>I</td>
<td>Positive or negative logic (see Chapter 8, part 4)</td>
</tr>
<tr>
<td>23</td>
<td>0 Volt ENABLE</td>
<td>I</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Current command CI</td>
<td>I</td>
<td>Positive or negative logic (see Chapter 8, part 4)</td>
</tr>
<tr>
<td>7</td>
<td>CV0 Zero speed input command</td>
<td>I</td>
<td>Positive or negative logic (see Chapter 8, part 4)</td>
</tr>
<tr>
<td>25</td>
<td>0 Volt</td>
<td>I</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>RESET</td>
<td>I</td>
<td>Resets amplifier via 0 V (contact between 13 and 12)</td>
</tr>
<tr>
<td>12</td>
<td>0 Volt of RESET input</td>
<td>I</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>+ Input command CV +</td>
<td>I</td>
<td>± 10 V speed input command for max. speed</td>
</tr>
<tr>
<td>16</td>
<td>- Input command CV -</td>
<td>I</td>
<td>or current ± 10 V input command for Imax with &quot;CI&quot; input active</td>
</tr>
<tr>
<td>15</td>
<td>0 Volt speed input command CV</td>
<td>I</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Current limitation I limit</td>
<td>I</td>
<td>External current limitation 0 to 10 V for 100 % to 0 % of Imax</td>
</tr>
<tr>
<td>10</td>
<td>Speed monitor output</td>
<td>O</td>
<td>± 8 V for ± 14000 rpm; linearity: 10 %; max. load: 10 mA</td>
</tr>
<tr>
<td>2</td>
<td>Current monitor output</td>
<td>O</td>
<td>± 10 V; resolution: 8 bits; load: 10 mA; (DAC out 2)</td>
</tr>
<tr>
<td>11</td>
<td>0 Volt analog output</td>
<td>O</td>
<td>10 V for amplifier current size.</td>
</tr>
<tr>
<td>8, 9</td>
<td>I dyn signal</td>
<td>O</td>
<td>Relay contact: open if I dyn threshold is reached Pmax = 10 W with Umax = 50 V or Imax = 100 mA</td>
</tr>
<tr>
<td>18, 19</td>
<td>Amplifier ready</td>
<td>O</td>
<td>Relay contact: closed if amplifier OK, open if fault. Pmax = 10 W with Umax = 50 V or Imax = 100 mA</td>
</tr>
<tr>
<td>21</td>
<td>+ 15 V</td>
<td>O</td>
<td>50 mA maximum output current</td>
</tr>
<tr>
<td>22</td>
<td>- 15 V</td>
<td>O</td>
<td>50 mA maximum output current</td>
</tr>
<tr>
<td>5, 6</td>
<td>non connected</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For the use of a negative command logic, please see Chapter 8, part 4.1.
5.1 - SPECIFICATION OF THE ANALOG INPUTS

5.2 - SPECIFICATION OF THE LOGIC INPUTS / OUTPUTS
### 6 - X5 SERIAL LINK (Sub D 9 pins male)

<table>
<thead>
<tr>
<th>PIN</th>
<th>FUNCTION</th>
<th>REMARKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>0 Volt</td>
<td>GND (connection of the shield if no <em>360°</em> connection on the connector)</td>
</tr>
<tr>
<td>3</td>
<td>TXD</td>
<td>Transmit data RS 232</td>
</tr>
<tr>
<td>2</td>
<td>RXD</td>
<td>Receive data RS 232</td>
</tr>
<tr>
<td>6</td>
<td>TXH</td>
<td>Transmit data RS422</td>
</tr>
<tr>
<td>7</td>
<td>TXL</td>
<td>Transmit data RS422</td>
</tr>
<tr>
<td>8</td>
<td>RXL</td>
<td>Receive data RS422</td>
</tr>
<tr>
<td>9</td>
<td>RXH</td>
<td>Receive data RS422</td>
</tr>
</tbody>
</table>
Chapter 4 - Connections

1 - CONNECTION DIAGRAMS

1.1 - RACK POWER SUPPLIES AND MOTORS CONNECTION

See manuals SMT-BM 20 A – BMM 05 F – BMM 05 AF single-axis racks and BF rack.

1.2 - AMPLIFIER COMMAND CONNECTION

[Diagram showing connections between controller, resolver, and motor]
1.3 - SERIAL LINK CONNECTION

360° shield connection

PC Serial port

SMT-BD1 X5

Sub D 9pts female

RxD 2
TxD 3
GND 5

3 TxD
2 RxD
5 GND

2 - WIRING

according to CEI 801 and EN 55011 standards - See enclosed drawings (chapter 8)

2.1 - GND WIRING AND GROUNDING

The reference potential is the earth (ground). Motors and resolvers are grounded via their housing. If a reference of potential is existing, like a main chassis or a cabinet, with a low impedance between the different elements, it should be used with short connections and this reference potential should also be grounded.

Long reference potential connections are suitable ONLY if these connections have a very low impedance (< 0.1 Ω).

Cables with low potential should NEVER run in the proximity of power lines.

Each conductor cable (carrying a potential) must be shielded. Several wires in the same sleeve must be twisted and shielded.

According to the CEI 801 standard, the connectors must be metallic or metal plated and must have a 360° shield connection (see Chapter 8, part 6).

2.2 - MOTOR AND RESOLVER CABLES

Cable ends should have a metallic collar allowing a 360° shield connection.

Motor cables must be shielded.

The recommended resolver cable is a three pair twisted with an individual shield on each pair (sin, cos, ref.).

2.3 - INPUT COMMAND AND SERIAL LINK CABLES

The analog input command signal CV requires a pair twisted and shielded cable. The shield must have a “360°” connection via metallic connectors at both ends. If the shield is connected by means of a pig tail, it must be connected at one end to a 0 Volt pin of X4 on the amplifier side with a connection as short as possible.

The input command (CV) wiring must be made according to the polarity between the controller and the amplifier (CV on “diff high” of the controller). The logic 0 Volt is directly connected to the amplifier housing. The connection continuity is ensured by the fastening screws on the rack front panels. The amplifier 0 Volt and the controller 0 Volt MUST be connected by means of a wire. The shield MUST NEVER be used as a conductor of the 0 Volt potential.

The serial link cable must also be shielded according to the above mentioned shielding recommendations.

CAUTION!

The command cables (input command, serial link, position, resolver) as well as the power cables MUST be connected and disconnected with the amplifier TURNED OFF.
Chapter 5 - Adjustable functions

The BPCW programme is IBM PC compatible with the operating system WINDOWS® and allows a very easy adjustment of the amplifier.

1 - PC GRAPHIC WINDOW (INFRANOR Digital Drive)

The INFRANOR Digital Drive graphic window has an adjustment panel, a control panel and functions accessible via menus. This presentation allows a quick adjustment of the main system parameters during the commissioning and the adjustment phases.

1.1 - CONTROL PANEL

This panel allows the direct control of the motor by means of the PC during the commissioning phase. The RUN and SPEED functions must be confirmed by means of the Software control function in the Setup menu of the BPCW software version 2.0 (see Chapter 5, § 2).

RUN: this function starts and stops the amplifier and the motor during the commissioning and adjustment phases.

- On STOP position, the amplifier is disabled and the motor is not controlled.
- On MANUAL position, a digital speed input command is directly entered by the SPEED function of the PC.
- On AUTOMATIC position, the analog speed or torque input command is entered via the CV input of X4.

SPEED: this function allows to control the motor speed by means of the PC during the commissioning and adjustment phases

- The digital speed input command value (in rpm) is entered into the Reference block.
- The three buttons, on the right, in the Speed block give a positive (>>), negative (<<) or zero (0) speed input command (Reference).

**ERROR MESSAGE:** this function clearly displays on the screen the error information, and the stored errors can be cancelled by the **RESET** function.

### 1.2 - ADJUSTMENT PANEL

The main adjustable parameters as well as the automatic commissioning aid functions are accessible in the adjustment panel. The whole system is represented as a block diagram for a better display of the parameters.

**ANALOGUE INPUT:** this module concerns the adjustable parameters for entering the motor speed input command.

- The **Maximum speed (rpm)** parameter defines the maximum motor rotation speed for an input command voltage of 10 V on the CV input of X4. The adjustment range is between 100 and 14000 rpm. This parameter is automatically calculated with regard to the rated speed value (Rated speed) entered by the operator.

- The **Rated speed (rpm)** parameter defines the motor rated speed for an input command of 8 or 9 V on the CV input of X4. The adjustment range is between 80 and 11200 rpm for an 8 V input command and between 90 and 12600 rpm for a 9 V input command. If this parameter is modified after the programming of the encoder output, check that the new maximum speed value (Maximum speed) is compatible with the **Encoder resolution** parameter.

- The **Accel / decel time (ms)** parameter defines the motor acceleration or deceleration time between 0 and the maximum speed value (Maximum speed) defined above. The adjustment range is between 0 and 30 s.

- The **Reverse movement** function allows the reversal of the motor rotation according to the polarity of the speed input command CV. For the encoder position output, the counting direction with regard to the motor rotation is not modified. The following diagram shows the standard configuration of the MAVILOR motors according to the wiring set by the manufacturer.

- The **Offset compensation** function identifies the offset voltage value on the CV analog input and cancels its effect on the speed input command. It is also accessible via the button **OFFSET** on the amplifier front panel.

**CONTROLLER:** this module allows the adjustment of the amplifier digital speed regulator

- The choice of the regulator type (P, PI or PI²) is made in the upper part of the **CONTROLLER** block.
  - Position P: the speed regulator is only a proportional regulator.
  - Position PI: the speed regulator is a proportional and integral regulator.
  - Position PI²: the speed regulator is a proportional plus two integral terms regulator. The use of the second integral term allows to increase the axis stiffness and a better regulation accuracy at very low speeds.

- The **AUTO-TUNING** control identifies the motor and load specifications and calculates the gain parameters of the regulator. During the procedure, the Bandwidth box allows to select the speed loop bandwidth (Low = 50 Hz, Medium = 75 Hz and High = 100 Hz) and the Filter box allows to select the low pass filter on the speed error (Standard = 1st order, Antiresonance = 3rd order). The Filter box is accessible from the BPCW version 2.6 and the amplifier EPROM version 5.7.
- Both Stability Gain buttons at the bottom of the CONTROLLER space allow to increase (->) or decrease (<-) the loop gain.

**CURRENT**: this module allows the adjustment of the amplifier current limitation.

- The amplifier type is selected in the Drive list table.
- The fan type is selected in the part Fan.
- The amplifier rated current limitation mode is selected in the part I²t mode.
  In Fusing position, the amplifier is disabled when the current limitation threshold is reached (chapter 8, § 3.3).
  In Limiting position, the current is only limited at the value defined by the parameter Rated current when the limitation threshold is reached (chapter 8, § 3.3).
- The Maximum current (%) parameter defines the maximum current of the amplifier. It can vary from 0 % to 100 % of the amplifier current rating. This parameter is defined according to the amplifier and motor specifications (see chapter 2, § 1).
- The Rated current (%) parameter defines the threshold of the amplifier RMS current limitation (I²t). It can vary from 20 % to 50 % of the amplifier current rating. This threshold is defined according to the amplifier and motor specifications (see chapter 2, § 1).
- The MOTOR LIST module allows the automatic initialization of the motor parameters (Pole pairs, Phase order, Resolver offset, Current phase lead) by selecting a motor in the appropriate table.
- The ENCODER RESOLUTION concerns the amplifier encoder output. The MODIFY function allows to define the specifications of the A, B and Z signals that are available on the X2 connector.
- The Encoder resolution parameter defines the encoder resolution on channels A and B of the encoder position output for one motor revolution of the motor shaft. Binary and decimal values are both accepted. The maximum encoder resolution per revolution is limited by the motor speed as shown in the table below:

<table>
<thead>
<tr>
<th>MAXIMUM POSSIBLE SPEED (rpm)</th>
<th>900</th>
<th>3600</th>
<th>14000</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAXIMUM ENCODER RESOLUTION</td>
<td>8192</td>
<td>4096</td>
<td>1024</td>
</tr>
</tbody>
</table>

- The Number of zero pulse parameter defines the number of zero pulses on channel Z for one revolution of the motor shaft. The adjustment range is between 1 and 16.
- The Zero pulse origin shift parameter defines the shift between the first zero pulse on channel Z and the resolver marker pulse. The adjustment range is between 0 and 32 768 points. 32 768 points correspond to one revolution of the motor shaft.
- The Zero pulse width parameter defines the width (as a resolution) of the zero pulses on channel Z. The adjustment range is between 8 and 32 768. 32 768 corresponds to one revolution of the motor shaft.
- The Programmation function modifies the encoder output memory according to the new parameters entered by the operator.

### 2 - PARAMETER FILE MENU (Files)

The SAVE PARAMETERS FILE function saves all amplifier parameters contained in a file Name.PAR stored in the PC for filing.

The LOAD PARAMETERS FILE function loads all amplifier parameters in a file Name.PAR stored in the PC.

The SAVE PARAMETERS TO EEPROM function saves all parameters in the amplifier EEPROM. These parameters are kept in the amplifier even after power off. They are automatically loaded in BPCW programme when starting with the amplifier already on.

The EXIT function allows to leave the BPCW programme and to return to WINDOWS®. If you do not want to save the parameter modifications, leave the software without saving the parameters in the amplifier EEPROM. After switching off and reapplying power, the amplifier is initialized with the previous EEPROM parameters. When starting the BPCW programme again, the parameters of the amplifier are automatically loaded in the software.
3 - SOFTWARE CONFIGURATION MENU (Setup)

The submenu **Communication** allows the definition of the PC communication port connected to the amplifier (COM1 or COM2) as well as the transmission speed on the serial link.

- The communication port (Com. port) is selected in the left part of the Communication setup block. The port number can be stored in a PC file via the **Save configuration** function.

- The transmission speed (Baudrate) is selected in the right part of the Communication setup block. When an amplifier is connected, the BPCW software automatically acquires the communication speed saved in the amplifier. This value can be modified by the operator and saved into a PC file via the **Save configuration** function.

- The **Save configuration** function allows to save the serial port configuration in a PC file BPCW. CFG for avoiding the automatic research and a quicker restarting of the BPCW software.

The submenu **Software control** (accessible in the BPCW software version 2.0 and greater) allows the direct control of the amplifier by means of the PC via the functions **RUN** and **SPEED** during the commissioning phase (see chapter 5, § 1.1). This operation mode is also necessary for the use of the **AUTOPHASING PROCEDURE** function (see chapter 6, § 3.4).

4 - ADVANCED FUNCTIONS MENU

4.1 - MOTOR PARAMETERS

The **AUTO-PHASING PROCEDURE** function identifies the parameters **Pole pairs**, **Phase order** and **Resolver offset** for a motor type which is not contained in the module **MOTOR LIST**.

The **MOTOR PARAMETERS DEFINED BY USER** function allows the access to all motor parameters described below:

- The **Pole pairs** parameter defines the number of motor pole pairs.

- The **Phase order** parameter defines the sequence of the motor phases.

- The **Resolver offset** parameter defines the mechanical shift between both motor and resolver references.

- The **Current phase lead** parameter defines the current phase lead for the maximum speed of the motor. This phase lead is proportional to the motor speed and compensates the phase shift of the current loops in order to keep a maximum torque / current ratio in the motor.

The **CURRENT PHASE LEAD CALCULATION** function calculates the **Current phase lead** parameter according to the following motor specifications: **Motor torque constant** (in Nm/A), **Motor terminal inductance** (in mH) and **Motor maximum speed** (in rpm). This procedure is used for motors which are not included in the module **MOTOR LIST**.

4.2 - CONTROLLER PARAMETERS

The structure of the speed regulator is shown below:
Adjustable gain parameters:

- The **Speed error low pass filter** parameter defines the cut-off frequency at -3 dB (Fev) of the first order filter (speed error). The value of this parameter depends on the selected band width.

- The **Proportional speed gain** parameter defines the proportional gain (KP) of the regulator (speed error). The adjustment range is between 0 and 4095.

- The parameter **Integral 1 speed gain** defines the first integral gain (KI1) of the regulator (speed error). The adjustment range is between 0 and 255.

- The parameter **Integral 2 speed gain** defines the second integral gain (KI2) of the regulator (speed error). The adjustment range is between 0 and 1.

All these gain parameters are automatically calculated during the execution of the **AUTO-TUNING** function.

4.3 - ANALOG INPUT FILTER

The parameter **Analogue input low pass filter** defines the cut off frequency at -3 dB (Fcv) of the first order filter which acts on the speed input command CV (or the current input command in torque mode) received by the amplifier. In standard, the value is set at 1000 Hz.

4.4 - PULSE INPUT MODE DISABLING

The **Pulse input mode** function disables the pulse input mode selected for the "c" and "d" options (electronic gearing and stepping motor emulation) and enables the standard speed mode.

5 - UTILITIES

5.1 - READ DRIVE STATUS

This function allows the access to the display window of the logic inputs **ENABLE, FC+, FC-, CI and CV0** and to ALL amplifier faults (only the 1st priority fault is displayed on the amplifier front panel. See chapter 7, section 2).

**Note**: The information of this window correspond to the amplifier status when opening the window. The amplifier status modifications during the display of the window are not taken into account.

5.2 - DIGITIZING OSCILLOSCOPE

This function is accessible without the hardware key from the **BPCW version 2.6**. It allows the access to the graphic window of the digitizing oscilloscope for the display of the amplifier control signals. The digitizing oscilloscope functions description is accessible in the **Help** menu of the **BPCW** software (select the **Help** menu, then the **Software menu** submenu, **Utilities** and **Digitizing oscilloscope**).

6 - "HELP" MENU

This menu allows the access to the information regarding the use of the **BPCW** software and the **SMT-BD1** amplifier.
1 - CHECKING THE AMPLIFIER CONFIGURATION

The standard amplifier configuration for MAVILOR motors is the following:

- Customization board P RES resolver: 4 x 12.7 KΩ 1 %.
- Adjustment of the current loops according to the table of chapter 8, part 1.
- Motor thermal switch PTC : jumper MN.
- Positive logic: jumpers E. F. G closed.
- No auxiliary supply: jumper JK closed and jumper KL open.

See Chapter 8, parts 2, 3 and 4 for the amplifier adjustment to other motor or resolver types or to another control logic.

2 - PUTTING INTO OPERATION

ENABLE input open and CV analog command input open or short-circuited.

Test the auxiliary supply: rated value: 230 Vrms single-phased. Maximum value (must never be exceeded): 260 Vrms, all mains variation tolerances included.

Switch on the auxiliary supply. The green ON Led must be lit and the UNDERVOLT. error must be displayed.

Test the power supply voltage: rated value: 230 Vrms between phases. Maximum value (must never be exceeded): 260 Vrms, all mains variation tolerances included.

Switch on the power supply. The UNDERVOLT. error Led must be unlit. The braking resistor must remain cold (CAUTION ! This resistor is under very high voltage).

Check that the amplifiers front panel fastening screws are correctly screwed on the rack.

3 - AMPLIFIER COMMISSIONING AND ADJUSTMENT

3.1 - COMMUNICATION VIA THE SERIAL LINK

Connect the serial link RS 232 between the PC and the amplifier.

The "ENABLE" input must be open and the analog input command CV open or short-circuited.

Turn amplifier on and start the BPCW software under WINDOWS® on the PC by clicking twice on the BPCW icon (see chapter 8, part 5 for installing the BPCW software).

If the message "Drive is not on line" appears on the screen, click on OK and check following points:
- the amplifier is on (green LED ON must lit),
- the amplifier and the PC are correctly connected via the RS 232 link,
- the software configuration (Com. port and Baudrate) in the submenu Communication via Setup menu is correct.

Leave the Communication Setup window by means of the button Save configuration.
3.2 - AMPLIFIER CONFIGURATION

Select the appropriate motor type in the **MOTOR LIST**. If the motor used is not in the **MOTOR LIST** module, see part 3.4 of this chapter.

Select the amplifier type (**Drive list**) and the fan type (**Fan**) in the module **CURRENT**.

Select the amplifier current limitation mode (**I<sup>2</sup>t mode**) in the menu **CURRENT**. The **Fusing** mode should be selected for commissioning phases.

Check that the values of the **Maximum current** and **Rated current** parameters of the **CURRENT** module are compatible with the motor and the amplifier. Otherwise, modify them according to the appropriate motor and amplifier specifications.

Check that the values of the **Maximum speed** and **Accel. Time** parameters of the **ANALOGUE INPUT** module are compatible with the motor and the application. Otherwise, modify them according to the appropriate motor and application specifications.

Select the speed regulator type **P**, **PI** or **PI<sup>2</sup>** in the **CONTROLLER** module. In the case of an axis with an unbalanced load (constant torque due to a vertical load), see part 3.5 of this chapter.

Select the **Software control** function accessible in the **Setup** menu of the **BPCW** software version 2.0 and switch on **STOP** position in the **RUN** module.

**Before applying the AUTO-TUNING command of the CONTROLLER module, check that the motor shaft is free and for free rotation (1 revolution) that is not dangerous for the operator and the machine.**

After the **AUTO-TUNING** procedure, check that the motor correctly runs in both directions in manual control mode (**MANUAL**), with the **SPEED** function and a digital speed input command in the **Reference** block.

In case of loud noise in the motor at standstill and when running, check the rigidity of the transmission between motor and load (backlashes and elasticities in gears and couplings). If necessary, renew the **AUTO-TUNING** procedure by selecting a lower bandwidth (**Bandwidth = Medium** or **Low**). If the problem remains, renew the **AUTO-TUNING** procedure by activating the antiresonance filter (**Filter = Antiresonance**). The antiresonance filter is accessible from the **BPCW** version 2.6 and amplifier EPROM version 5.7.

Check the response at a low speed level without IDC saturation in manual control (**MANUAL**) with the **SPEED** function or in automatic control (**AUTOMATIC**) with an analog speed input command on CV of X4. Adjust with more accuracy the speed loop response stability by means of the **Stability gain** buttons in the lower part of the **CONTROLLER** module, if necessary.

Short-circuit the "CV" input of the X4 connector or enter a zero speed input command in the NC if you want to compensate the offset of the whole system amplifier + NC.

Start the **OFFSET COMPENSATION** function of the **ANALOGUE INPUT** module or by means of the **OFFSET** button on the amplifier front panel.

Start the **MODIFY** function in the module **ENCODER RESOLUTION** and select the encoder signal specifications on the channels A, B and Z of the X2 connector (see chapter 5, § 1 - 2 for the resolution limitation with the motor maximum speed).

The **Programmation** function starts the memory programmation of the encoder output on the amplifier.

3.3 - SAVING OF THE AMPLIFIER PARAMETERS

Save all parameters in the amplifier EEPROM by means of the **SAVE PARAMETERS TO EEPROM** function of the menu **Files**.

Save all parameters in a file **File Name.PAR** by means of the function **SAVE PARAMETERS FILE** of the **Files** menu. This file can then be loaded into the **BPCW** software by the function **LOAD PARAMETERS FILE** of the **Files** menu.

Leave the **BPCW** software via the **EXIT** function of the **Files** menu.
3.4 - AMPLIFIER ADJUSTMENT TO A NEW MOTOR

If the motor used is not in the MOTOR LIST module, proceed as follows:

Select the amplifier type (Drive list) and the fan type (Fan) in the module CURRENT.

Select the amplifier current limitation mode (I^2t mode) in the menu CURRENT. The Fusing mode should be used for the commissioning phases.

Check that the value of the Maximum current and Rated current parameters of the CURRENT module are compatible with the motor and the amplifier. Otherwise, modify them according to the appropriate motor and amplifier specifications.

Check that the value of the Maximum speed and Accel. Time parameters of the ANALOGUE INPUT module are compatible with the motor and the application. Otherwise, modify them according to the appropriate motor and application specifications.

Uncouple the motor from the mechanical load and check that the motor shaft is free and for free rotation (1 revolution) that is not dangerous for the operator.

Select the Software control function of the Setup menu in the BPCW software version 2.0 and switch on STOP position in the RUN module.

Select the function AUTOPHASING PROCEDURE in the menu Advanced Functions for defining the Pole pairs, Phase order and Resolver offset parameters.

Then select the CURRENT PHASE LEAD CALCULATION function of the Advanced Functions menu for the calculation of the Current phase lead parameter according to the specific motor parameters (this function is especially useful for motors with a low inductance and running at high speeds).

3.5 - SPEED LOOP ADJUSTMENT WITH A VERTICAL LOAD

In the case of an axis with an unbalanced load (constant torque due to a vertical load), proceed as follows:

1st method: load control by the PC

Select the current limitation mode LIMITING in the module CURRENT.

Select the speed regulator type PI or PI^2 in the CONTROLLER module.

Start at first the AUTO-TUNING function of the CONTROLLER module with the motor unloaded (as described in chapter 6, part 3.2) in order to initialize the speed loop gains.

Couple the motor to the load and move the shaft in manual control (MANUAL) with the SPEED function and a low digital speed input command in the Reference block until a maintaining position. Check that the free rotation (1 revolution) is not dangerous for the operator and the machine. Use the MANUAL function via the SPEED function and select a low digital speed input command in the Reference box for moving the shaft.

Then start the AUTO-TUNING function in the CONTROLLER module with the motor enabled at its maintaining position (zero speed input command).

In case of loud noise in the motor at standstill and when running, check the rigidity of the transmission between motor and load (backlashes and elasticities in gears and couplings).

If necessary, renew the AUTO-TUNING procedure by selecting a lower bandwidth (Bandwidth = Medium or Low). If the problem remains, renew the AUTO-TUNING procedure by activating the antiresonance filter (Filter = Antiresonance). The antiresonance filter is accessible from the BPCW version 2.6 and amplifier EPROM version 5.7.

Check then for the response at a low speed level without IDC saturation as in a traditional case without vertical load.

Go back to the shaft standstill position before switching on STOP or AUTOMATIC mode.
2nd method: load control by the NC

(This method is only possible from the BPCW software version 2.0 and the Firmware memory version 2.4 of the SMT-BD1 amplifier on).

Select the current limitation mode LIMITING in the module CURRENT.

Select the speed regulator type PI or PI² in the CONTROLLER module.

Start at first the AUTO-TUNING function of the CONTROLLER module as described in chapter 6, § 3.2) with the motor uncoupled from its mechanical load in order to initialize the speed loop gains.

Start the MODIFY function of the module ENCODER RESOLUTION and select the encoder signal specifications on the channels A, B and Z of the X2 connector according to the position resolution in the NC.

The Programmation function starts the memory programmation of the encoder output on the amplifier.

Couple the motor with its load and connect the amplifier with the NC. If possible, make an open loop control by means of the NC, otherwise close the position loop with a stable gain.

Move the shaft by means of the NC until a maintaining position where one motor revolution is not dangerous for operator and machine (far enough from the mechanical stops).

Start the AUTO-TUNING function of the CONTROLLER module with the motor at standstill. If the shaft is moving, then the AUTO-TUNING function has not been accepted by the amplifier.

In case of loud noise in the motor at standstill and when running, check the rigidity of the transmission between motor and load (backlashes and elasticities in gears and couplings).

If necessary, renew the AUTO-TUNING procedure by selecting a lower bandwidth (Bandwidth = Medium or Low). If the problem remains, renew the AUTO-TUNING procedure by activating the antiresonance filter (Filter = Antiresonance). The antiresonance filter is accessible from the BPCW version 2.6 and amplifier EPROM version 5.7.

Adjust the position loop gains in the NC in order to get the required response.

If necessary, adjust more accurately the response stability of the speed loop by means of the push buttons Stability gain of the CONTROLLER module.
Chapter 7 - Troubleshooting

1 - SYSTEM FAULT
If the red SYS led is lit when the amplifier is on, the logic board is defective.
- Check that the EPROM firmware memory is correctly plugged on the amplifier.
- Check for the possible presence of any conducting dust that may involve short-circuits on the amplifier logic board.

2 - STORED FAULTS
If a fault occurs on the amplifier, it can generate the detection of several other faults which are only a consequence of the original one. In order to make diagnostic and maintenance easier, the faults are displayed and processed with the priority described below. For safety reasons, the power must be turned off for the cancelling of some faults that requires the handling of the amplifier; in this case, the RESET is automatic when power is turned on again. If power is not turned off, do not forget to make a RESET immediately after the fault elimination (pin 13 of X4 or RESET command in the BPCW software).

2.1 - "BUSY" FAULT
- If the BUSY fault is continuously displayed after applying power to the amplifier, the AUTOTEST procedure has failed and the board is not ready for operation.
- If the BUSY fault is continuously displayed after the execution of the AUTO-PHASING function, the procedure has failed because of an external cause and the calculated parameters are wrong. Check that the ENABLE input is actually open. Then check that the motor is unloaded and the shaft movement is free during the procedure.
- If the BUSY fault is continuously displayed after the execution of the AUTO-TUNING function, the procedure has failed because of an external cause and the calculated parameters are wrong. Check that the ENABLE input is actually open. Then check that the motor is unloaded and the shaft movement is free during the procedure.
- If the BUSY fault is continuously displayed after the execution of the OFFSET COMPENSATION function, the offset is exceeding 1 Volt. Check the voltage on the speed command input during the procedure.
- If the BUSY fault is continuously displayed after the execution of the PROGRAMMATION function in the ENCODER RESOLUTION module, the amplifier encoder output memory is defective.

2.2 - "EEPROM" FAULT
- Check the presence of the EEPROM and check its correct orientation.
- If the fault remains, the EEPROM is not correctly initialized (CHECKSUM) or is not compatible with the amplifier software.

2.3 - MOTOR OVERTEMPERATURE
- If the fault appears when starting the amplifier:
  * Check the configuration of the MN and OP jumpers with regard to the type of thermal switch used in the motor.
  * Check the connection between the thermal switch and the amplifier on the front panel X1 connector or the X6 connector on the back of the rack.
- If the fault appears during the operation:
  * Check the motor temperature and look for the reason of this overheating (mechanical shaft overload, duty cycle too high, ...).

2.4 - "UNDERVOLT" FAULT
- If the fault appears when starting the amplifier:
  * Check that the power supply is on.
2.5 - "C AMPLIFIER" FAULT
Check that the fan is correct with regard of the rated current required (see current table, Chapter 2, part 1).

2.6 - "POWER STAGE" FAULT
- If the fault appears when starting the amplifier:
  * Check the DC bus voltage and the terminal voltage of the power transformer secondary (DC bus < 370 VDC and V secondary < 280 VAC).
- If the fault appears during the operation:
  * Check the braking system during the deceleration phases.
  * Check the sizing of the braking resistor with regard to the deceleration phases.
  * Check that the current cycle corresponds to the current table (see chapter 2, part 1).
  * Check for no short-circuit in the motor wiring and at the motor terminals

2.7 - "RESOLVER" FAULT
- Check the resolver connection on the amplifier connector X1.
- Check the presence of the P-RES components.
- Check that the resolver type is correct with regard to the P-RES components.
- Check the connections between the resolver and the amplifier and the resolver terminals.

2.8 - "R.D.C" FAULT
- If the fault appears when starting the amplifier:
  * Check that the values of the P-RES components and the resolver transformation ratio are correct.
- If the fault appears during the operation:
  * Check that the motor speed does not exceed the speed limit defined below.
    - If Maximum speed ≤ 900 rpm, then the speed limit = 900 rpm.
    - If 900 rpm < Maximum speed ≤ 3600 rpm, then the speed limit = 3600 rpm.
    - If 3600 rpm < Maximum speed ≤ 14000 rpm, then the speed limit = 14000 rpm.
    Be careful about the torque mode operation (CI command activated on X4) where the motor speed is determined by the load.

2.9 - "I2T" FAULT
- Check the rated current value required with regard to the table of currents authorized in pulse mode cycle (chapter 2, part 1).
- Check the rated current of the amplifier defined in the Rated current parameter with regard of the current required for the operation cycle.

3 - OPERATING PROBLEMS
3.1 - MOTOR DOES NOT MOVE
- Check that the amplifier is on.
- Check that the power supply is on.
- Check the amplifier fuses (F1 and F2) and the motor connection.
- Check the logic wiring of the signals FC+, FC- and ENABLE (chapter 8, part 4).
3.2 - MOTOR SUPPLIED, BUT NOT TORQUE
- Check that the Maximum current and Rated current parameters have no zero value.
- Check that the amplifier is not operating in torque mode (CI command active on X4) with zero input command.

3.3 - SHAFT LOCKED, ERATIC OSCILLATIONS OR ROTATION AT MAXIMUM SPEED
- Check that the Pulse input mode is disabled in the Advanced functions menu (chapter 5, part 4.4).
- Check the proper motor choice in the MOTOR LIST module.
- Check the resolver wiring on the X1 connector and the mechanical mounting of the resolver on the motor.
- Check the value of the Motor parameters parameter in the Advanced Functions menu and execute the AUTO-PHASING command again, with unloaded motor, if necessary (see chapter 6, part 3).

3.4 - DISCONTINUOUS MOTOR ROTATION WITH ZERO TORQUE POSITIONS
- Check the connection of the 3 phase cables between motor and amplifier.

3.5 - MOTOR DRIFT WITH ANALOG INPUT COMMAND AT ZERO SPEED
- Check that the input command wiring between the controller and the amplifier corresponds to the recommendations of chapter 4 (CV at diff. low of the NC and 0 Volt cable).
- Check the offset compensation and, if necessary, execute the Offset compensation command.

3.6 - LOUD CRACKLING NOISE IN THE MOTOR AT STANDSTILL
- Check that the motor-amplifier-controller ground connections correspond to the recommendations of chapter 4.
- Check that the speed input command wiring between controller and amplifier correspond to the recommendations of chapter 4 and check the shield connection of the resolver cables.

3.7 - LOUD NOISE IN THE MOTOR AT STANDSTILL AND WHEN RUNNING
- Check the rigidity of the mechanical transmission chain between motor and load (backlash and elasticity in the gearboxes and couplings).
- Execute the AUTOTUNING command again by choosing a lower bandwidth (Medium or Low).
- If the problem remains, renew the AUTO-TUNING procedure by activating the antiresonance filter (Filter = Antiresonance). The antiresonance filter is accessible from the BPCW version 2.6 and amplifier EPROM version 5.7.

3.8 - POSITION CONTROL NOT POSSIBLE WITH THE NC
- Check the presence of the A, B and Z signals on the amplifier X2 connector by turning manually the motor shaft and check the wiring between NC and amplifier.
- Check if the Maximum speed and Encoder resolution parameters are correct (see table in chapter 5, part 1.2).
- Check the counting direction of the NC with regarding to the sign of the speed input command. If there is a reversal, use the function Reverse Movement in the BPCW software to get a correction operation.
4 - SERVICE AND MAINTENANCE

When exchanging an amplifier on a machine, proceed as follows:
- Check for the new amplifier has the same hardware configuration as the old amplifier,
- Plug in the parameter EEPROM (or a copy of it) of the old amplifier on the new one,
- Apply a zero speed input command and start the automatic offset compensation procedure by means of the button on the amplifier front panel.

The new amplifier is configured like the old one.

NOTE

On the first test amplifiers with an encoder EEPROM (circuit 01612A), the encoder output of the new amplifier must be re-programmed by means of the Programmation function of the ENCODER RESOLUTION module in the BPCW software. This is not necessary any more on the amplifiers with circuit version 01612B and greater.
Chapter 8 - Appendix

1 - HARDWARE ADJUSTMENTS

All hardware adjustments of the SMT-BD1 amplifier module are located on the hardware location diagram.

For the BL and MA MAVILOR motor series, the current loop adjustments are made by means of the B1, B2, B3 jumpers.

<table>
<thead>
<tr>
<th>Amplifier Motor</th>
<th>4 A</th>
<th>8 A</th>
<th>12 A</th>
<th>17 A</th>
<th>30 A</th>
<th>45 A</th>
<th>60 A</th>
<th>70 A</th>
<th>100 A</th>
</tr>
</thead>
<tbody>
<tr>
<td>MA 3</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MA 6</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MA 10</td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MA 20</td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td>B1</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MA 45</td>
<td></td>
<td>B2</td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 55-3</td>
<td></td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 55-5</td>
<td></td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 71</td>
<td></td>
<td>B2</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 72</td>
<td></td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 73</td>
<td></td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 74</td>
<td></td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 111</td>
<td></td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 112</td>
<td></td>
<td>B2</td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 113</td>
<td></td>
<td>B3</td>
<td>B3</td>
<td>B2</td>
<td>B2</td>
<td>B2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 114</td>
<td></td>
<td>B3</td>
<td>B3</td>
<td>B2</td>
<td>B2</td>
<td>B2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 142</td>
<td></td>
<td>B3</td>
<td>B3</td>
<td>B2</td>
<td>B2</td>
<td>B2</td>
<td>B1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BL 143</td>
<td></td>
<td>B3</td>
<td>B2</td>
<td>B2</td>
<td>B1</td>
<td>B1</td>
<td>B1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

In standard, the analog-digital converter (ADC) of the analog speed input command has a 12 bits resolution (ref.: ADS 7804). In option, the amplifier is available with a 16 bits converter (ref.: ADS 7805).

In standard, the serial link is the RS232 link, with jumper B closed. In option, the amplifier can be delivered with a RS422 serial link, with jumper C closed.

The Firmware memory of the amplifier standard version is "X.XA" with the logic board 01612A, "X.XB" with the logic board 01612B, "X.XC" with the logic board 01612C and "X.X" with X.X greater than 5.0 with the logic board 01640A.
NOTE: PSTH = Threshold adjustment for thermal probe on logic board 01640 only

For amplifier ratings 4 A to 100 A

For amplifier versions with 70 A and 100 A current ratings and serial numbers as from 260600, please contact INFRANOR.
SMT-BM 20 A single-axis rack: Braking resistor jumper closed.
BF rack: Braking resistor jumper open.

**NOTE:**
This braking resistor system selection is only available on "w" referenced amplifiers.
2 - RESOLVER CONNECTIONS

For the use of resolvers others than those mounted on MAVILOR motors, see following wiring diagram of the X1 connector as well as the manufacturer's diagram:

![Diagram of X1 connector and resolvers](image)

For the use of resolvers with transformation ratios others than 0,5, the Cos and Sin signal amplitude must be adjusted by means of the "P-RES" components according to the table below:

<table>
<thead>
<tr>
<th>TRANSFORMATION RATIO</th>
<th>0.3</th>
<th>0.45</th>
<th>0.5</th>
<th>1</th>
</tr>
</thead>
<tbody>
<tr>
<td>A - B - C - D (tolerance &lt; 1 %)</td>
<td>21 K</td>
<td>14.3 K</td>
<td>12.7 K</td>
<td>6.34 K</td>
</tr>
</tbody>
</table>

It may be sometimes necessary, for some resolvers, to adjust the phase shift between the Reference and the Cos and Sin signals, by means of a specific capacitor (C60). This adjustment is factory set by INFRANOR.

**Note**

When using resolvers with a number of pole pairs N > 1, all speed values displayed in the amplifier are equal to N times the motor rotation speed.
3 - MOTOR CONNECTIONS

3.1 - MOTOR THERMAL SENSOR

The thermal probe is connected to the X1 resolver connector, pins 1 and 2.

3.1.1 - PTC THERMAL PROBE

On motors with a PTC thermal probe (relay opening at triggering), the amplifier configuration is the following: MN jumper closed and OP jumper open.

The triggering threshold adjustment for the PTC thermal probes is made by means of the PSTH components, as described below:

\[
PSTH-D = 14.3 \, \text{k}\Omega / PSTH-B = 28 \, \text{k}\Omega
\]

RPTC (120°C): ohmic value of the PTC thermal probe resistor at 120°C.

As standard, PSTH-A = 10 K\Omega, that is RPTC (120°C) # 3 K\Omega.

3.1.2 - NTC THERMAL PROBE

On motors with an NTC thermal probe (relay closing at triggering), the amplifier configuration is the following: OP jumper closed and MN jumper open.

The triggering threshold adjustment for the NTC thermal probes is made by means of the PSTH components, as described below:

\[
PSTH-D = 14.3 \, \text{k}\Omega / PSTH-B = 28 \, \text{k}\Omega
\]

RNTC (120°C): ohmic value of the NTC thermal probe resistor at 120°C.

As standard, PSTH-A = 10 K\Omega, that is RNTC (120°C) # 3 K\Omega.

3.2 - CURRENT LOOPS

The adjustment of the current loop P.I. regulators according to the amplifier current and to the inductance between the motor terminals is made as follows:

4 A, 8 A, 12 A AND 17 A AMPLIFIERS
- Calculation of $G = 1.4 \times \text{Amplifier current (A)} \times \text{Inductance between phases (mH)}$.
- If $G < 60$, current loop jumpers (x3) on B3 position
- If $60 < G < 100$, current loop jumpers (x3) on B2 position,
- If $G > 100$, current loop jumpers (x3) on B1 position.

30 A, 45 A, 60 A, 70 A AND 100 A AMPLIFIERS
- Calculation of $G = 1.4 \times \text{Amplifier current (A)} \times \text{Inductance between phases (mH)}$.
- If $G < 100$, current loop jumpers (x3) on B3 position,
- If $100 < G < 250$, current loop jumpers (x3) on B2 position,
- If $G > 250$, current loop jumpers (x3) on B1 position.
3.3 - $I^2t$ PROTECTION

**Current limitation in Fusing mode**

When the amplifier RMS current ($I^2t$) reaches 85 % of the Rated current, the Idyn signal output is activated and the $I^2t$ error display is blinking on the amplifier front panel. If the RMS current ($I^2t$) has not dropped below 85 % of the Rated current within 1 second, the $I^2t$ fault is released and the amplifier is disabled (otherwise, the Idyn signal and the blinking $I^2t$ error display are both cancelled).

When the amplifier RMS current ($I^2t$) reaches the Rated current value, the $I^2t$ protection limits the amplifier current at this value.

The amplifier current limitation diagram in an extreme case (motor overload or locked shaft) is shown below.

The maximum current duration before the release of the Idyn signal depends on the value of the Rated current and Maximum current parameters. This value is calculated as follows:

$$T_{dyn} \text{ (second)} = t1 - t0 = 3.3 \times \left[ \frac{\text{Rated current}}{\text{Maximum current}} \right]^2$$

The maximum current duration before the limitation at the rated current also depends on the value of the Rated current and Maximum current parameters. This value is calculated as follows:

$$T_{max} \text{ (second)} = t2 - t0 = 4 \times \left[ \frac{\text{Rated current}}{\text{Maximum current}} \right]^2$$

**NOTE 1**

The above formulas are valid as long as the Maximum current / Rated current ratio is higher than 3/2. When the Maximum current / Rated current ratio is close to 1, the calculated values of $T_{dyn}$ and $T_{max}$ are quite below the real values. For example when Maximum current / Rated current = 1.2, the measured $T_{dyn} = 3.4$ seconds and the measured $T_{max} = 4.4$ seconds. When the Maximum current / Rated current ratio is equal to 1, the $I^2t$ protection is no more disabling the amplifier but the current is limited at the Rated current value.

**NOTE 2**

The amplifier $I^2t$ signal can be displayed on the digitizing oscilloscope by selecting the "I$^2$t" signal in the "Channel" menu. The $I^2t$ signal threshold values according to the $I^2t$ protection mode described above are calculated in the following way:

Idyn signal activation threshold (%) = $[\text{Rated current (%)}]^2 / 70$

Current limitation threshold (%) = $[\text{Rated current (%)}]^2 / 50$

The corresponding amplifier RMS current value can be calculated according to following formula:

Amplifier RMS current (%) = $[I^2t \text{ signal value (%) \times 50}]^{1/2}$

In Fusing mode, the amplifier Rated current value must be adjusted lower or equal to the Maximum authorized rated current of the amplifier (see Chapter 2, section 1).
Current limitation in **Limiting mode**

When the amplifier RMS current ($I^2t$) reaches 85% of the **Rated current**, the Idyn signal output is activated and the $I^2t$ error display is blinking on the amplifier front panel. When the RMS current ($I^2t$) drops below 85% of the **Rated current**, the Idyn signal and the blinking $I^2t$ error display are both cancelled.

When the amplifier RMS current ($I^2t$) reaches the **Rated current** value, the $I^2t$ protection limits the amplifier current at this value.

The amplifier current limitation diagram in an extreme case (motor overload or locked shaft) is shown below.

![Amplifier current limitation diagram](image)

The maximum current duration before the release of the Idyn signal output ($t_1 - t_0$) and before limitation at the rated current ($t_2 - t_0$) is calculated the same way as for the **Fusing** mode.

The $I^2t$ signal threshold values and the amplifier RMS current value on the digitizing oscilloscope, are also calculated the same way as for the **Fusing** mode.

⚠️ **In Limiting mode**, the amplifier **Rated current** value must be adjusted lower or equal to the **Maximum authorized continuous current** of the amplifier (see Chapter 2, section 1).

### 4 - LOGIC CONTROL ADJUSTMENT

#### 4.1 - POSITIVE OR NEGATIVE LOGIC INPUTS

The logic inputs **FC+**, **FC-**, **ENABLE**, **CI** and **CV0** of the logic connector **X4** can be configured in positive logic (control by +24 V) or in negative logic (control by 0 V) as described below:

![Logic inputs diagram](image)

**POSITIVE LOGIC**: E-F-G jumpers closed. Range: active at level 5 < V < 30 V. Input impedance: 10 KΩ. Response time: 500 µs

**NEGATIVE LOGIC**: E-F-G jumpers open. Range: inactive or open at level 5 < V < 30 V. Input impedance: 10 KΩ. Response time: 500 µs

**Note**: The five inputs (**FC+**, **FC-**, **ENABLE**, **CI**, **CV0**) of the **X4** connector must all be in positive logic, or all in negative logic.
4.2 - USE OF THE "LIMIT SWITCH" INPUTS

During the amplifier operation in speed mode (CI logic input disabled), the enabling of the FC+ limit switch inhibits any CW motor rotation and the enabling of the FC- limit switch inhibits any CCW motor rotation.

During the amplifier operation in torque mode (CI logic input enabled), the enabling of the FC+ limit switch locks the amplifier torque input commands between 0 V and +10 V and the enabling of the FC- limit switch locks the amplifier torque input commands between 0 V and -10 V. In the earlier amplifier EPROM versions than 5.7, the limit switches have no effect in torque mode.

4.3 - USE OF THE "AMP. READY" AND "POWER READY" OUTPUTS

- If the position initialization references must be kept when a stored fault is released on the amplifier or when the power supply is cut-off, it must be possible:
  * to reset the faults via pin 13 of X4 without interrupting the logic supply
  * to have a logic supply which is independent from the power supply (auxiliary supply) in order to be able to cut the power supply without cutting the logic supply.

- If the amplifier has an auxiliary supply on the PR8 connector, which is independent from the power supply, the IJK jumper of the power board allows to inhibit or to release the "Undervolt" fault when switching on the auxiliary supply before switching on the power supply.
  * JK jumper closed and KL jumper open. With the auxiliary supply applied before the main power supply, the "Undervolt" fault is displayed and can hide a fault of lower priority. The "AMP READY" and "POWER READY" outputs are both inactive (contact open) until the power supply is on.
  * JK jumper open and KL jumper closed. The "Undervolt" fault is inhibited when turning on the auxiliary supply before switching on the main power supply. The "AMP READY" output is then active and "POWER READY" remains inactive (contact open) until the main power supply is on.

For the wiring of the « AMP. READY » and « POWER READY » outputs, see manuals « SMT-BM 20 A – BMM 05 F – BMM 05 AF single-axis racks » and « BF rack ». 
5 - BPCW SOFTWARE INSTALLATION

Under WINDOWS, select "execute" in the menu "File" of the Programme manager. Then enter a:install ("a" is for the drive where the original software disk is into).

Picture 1

When the installation programme appears on the screen, modify, if necessary, the inputs "Source", "Destination" and "Group". Then click on "Install" to start the software installation.

"Source" indicates the directory of the software original files.
"Destination" indicates the directory where the files will be loaded.
"Group" is the name of the software group under "Programme Manager".

After the copy of all files, click on "Exit" to close the installation procedure.

Under "Programme Manager", click on "BP config" in the group "Smtbd" for starting the software configuration programme.
Configure the communication port (port number and transmission speed). Click then on "Save configuration".

Leave the configuration programme by clicking on "Exit".

Click on "BPCW" for starting the "BPCW" software.
6 - 360° SHIELD ON THE CONNECTORS

RULE
The shield must never be interrupted or corrupted over the whole cable length.

Self-sticking copper ribbon if necessary, for increasing the shield diameter in order to get it correctly tightened under the clamp.

The cable can be soldered on the shield because the connector box is metallic. This solution does not exactly meet the EMC requirements but it is acceptable.

The fastening screws must be tightened in order to ensure the shield continuity on the amplifier housing.

NOTE
When the 360° shield is made by means of a clamp, it is not necessary to additionally connect a cable on the appropriate connection pin of the SUB-D connector.
7 - COGGING TORQUE COMPENSATION

The cogging torque in brushless permanent magnet rotating motors results from the interaction between the rotor magnets and the stator slots. This disturbance is due to the difference of reluctance between the copper of the windings and the iron of the stator teeth. For a given motor, the cogging can be easily evaluated by simply moving the motor manually when the amplifier is disabled. The Cogging Torque Compensation available in the SMT-BD1 amplifier allows to cancel the motor cogging effects for specific applications where torque accuracy higher than 1\% is required.

Proceed as follows for the cogging torque compensation setup:

- Check for the presence of the CT/EMF memory (option) mounted on the amplifier logic board.
- Check that the hardware key is correctly plugged on the parallel port of the PC in order

**CAUTION**
The cogging torque compensation can only be used on motors equipped with a speed 1 resolver (resolver with one pole pair).

- Start the amplifier commissioning and adjustment as described in chapter 6.
- Uncouple the motor from the load in order to avoid any external disturbance on the shaft during the cogging torque acquisition procedure.
- Select the PI\(^2\) controller type and execute the auto-tuning procedure with a High bandwidth while selecting the Standard filter.
- Disable the Reduced stiffness at standstill command if selected.
- Execute the Cogging torque acquisition) procedure in Software control mode while selecting Stop. This procedure takes a few minutes because the motor is moving at low speed over 1 or 2 revolutions in both directions. The acquired cogging torque value is automatically stored in the amplifier EEPROM at the end of the procedure.

**CAUTION**
The motor shaft must not be disturbed during the cogging torque acquisition procedure.

For checking the cogging torque compensation effects on the motor shaft, proceed as described below:

- Switch the amplifier in torque control mode by activating the Ci input (X4 connector, pin 4) and short-circuit or open the analog command input CV (X4 connector, pins 15, 16 and 17).
- Execute the Offset compensation procedure.
- Check manually for the reduction of the cogging torque effects by moving the motor shaft when the Cogging compensation command is activated or deactivated with the amplifier enabled. If some resistant points do remain over one complete motor shaft revolution, renew the acquisition procedure.
- Switch off the amplifier and couple the motor to the load.
- Switch on the amplifier again, enable the Cogging compensation command and execute the Save parameters to EEPROM procedure.

**CAUTION**
When changing either the motor, the resolver, the amplifier or the EEPROM memory, the cogging torque acquisition procedure must be renewed.
8 - AMPLIFIER AND SOFTWARE TYPES

8.1 - AMPLIFIER TYPES

SMT - BD1 / _ _ _ - 220 / _ _ / _ T _ _

1 = RS 232
2 = RS 422
a = 12 bit analog input
b = 16 bit analog input
c = indexer interface
d = electronic gearing input
e = tension control input
f = spindle indexation input
g = registration control
i = unwind/rewind tension control
j = unwind/rewind accumulator control
4 A to 100 A = amplifier current rating
r = additional heatsink (18 TE)
w = braking resistor for single-axis mounting
BS = synchronous motor  AS = induction
CT = cogging torque compensation

8.2 - BPCW SOFTWARE TYPE WITH THE HARDWARE KEY FOR WINDOWS® 3.1

BPC _ _ W 3.1

X.xx = version number